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01 About This Manual



# **1.About This Manual** 1.1 Scope of Validity

This manual describes the installation, commissioning, operation and maintenance of the following on-grid PV inverters produced by Afore New Energy:

#### Three-Phase

BNT030KTL BNT036KTL BNT040KTL BNT050KTL BNT060KTL

Please keep this manual available all the time in case of any emergency.

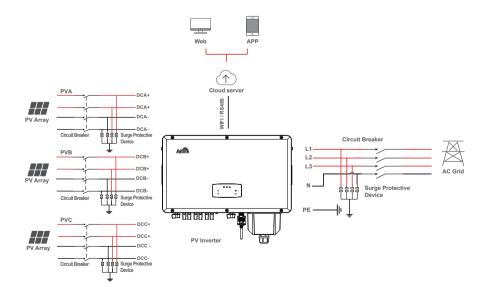
# 1.2 Target Group

This manual is for qualified personnel. The tasks described in this manual must only be performed by qualified personnel.

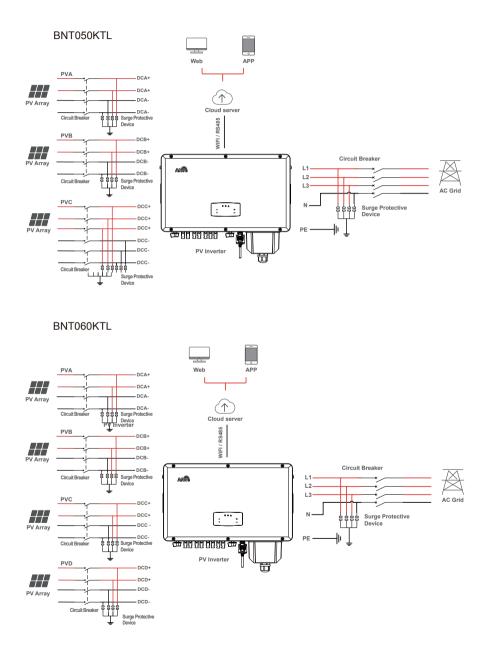
# 1.3 System Diagram

The typical on-grid PV system connection diagram.

BNT030KTL BNT036KTL BNT040KTL











#### **Circuit Breaker Recommendation**

Туре	Max AC Current (A)	Rated current of AC breaker (A)
BNT030KTL	48	63
BNT036KTL	60	100
BNT040KTL	65	100
BNT050KTL	80	100
BNT060KTL	96	125

#### Surge Protector Recommendation

• AC side, nominal discharge current 20KA, second grade lightning protection, protection voltage 2.5KV.

• DC side, nominal discharge current 20KA, second grade lightning protection, protection voltage 3.2KV.



#### Note:

The Inverter can be only connected to low-voltage grid. (230/400Vac, 50/60Hz).

# 2.Safety & Symbols

### 2.1 Safety Precautions

- 1. All work on the inverter must be carried out by qualified electricians.
- 2. The device may only be operated with PV panels.
- 3. The PV panels and inverter must be connected to the ground.
- 4. Do not touch the inverter cover until 5 minutes after disconnecting both DC and AC power supply.



Safety & Symbols 04

5. Do not touch the inverter enclosure when operating, keep away from materials that may be affected by high temperatures.

6. Please ensure that the used device and any relevant accessories are disposed of in accordance with applicable regulations.

7. Afore inverter should be placed upwards and handled with care in delivery. Pay attention to waterproof. Do not expose the inverter directly to water, rain, snow or spray.

8. Alternative uses, modifications to the inverter not recommended. The warranty can become void if the inverter was tampered with or if the installation is not in accordance with the relevant installation instructions.

# 2.2 Explanations of Symbols

Afore inverter strictly comply with relevant safety standards. Please read and follow all the instructions and cautions during installation, operation and maintenance.



Danger of electric shock

The inverter contains fatal DC and AC power. All work on the inverter must be carried out by qualified personnel only.



Beware of hot surface

The inverter's housing may reach uncomfortably hot 60°C (140°F) under high power operation. Do not touch the inverter enclosure when operation.



Residual power discharge Do not open the inverter cover until 5 minutes after disconnection both DC and AC power supply.



Important notes Read all instructions carefully. Failure to follow these instructions, warnings and precautions may lead to device malfunction or damage.



Do not dispose of this device with the normal domestic waste.



Without transformer This inverter does not use transformer for the isolation function.



CE mark The inverter complies with the requirements of the applicable CE guidelines.



Refer to manual before service.





# **3.Installation**

# 3.1 Pre-installation

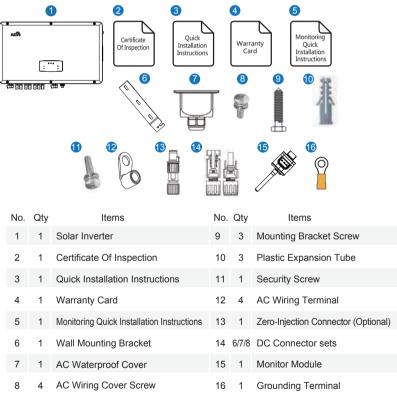
### 3.1.1 Unpacking & Package List

#### Unpacking

On receiving the inverter, please check to make sure the packing and all components are not missing or damaged. Please contact your dealer directly for supports if there is any damage or missing components.

#### Package List

Open the package, please check the packing list shown as below.



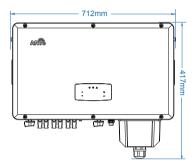
#### Note:

DC connectors Qty.: 30-40kW 6 pairs, 50kW 7 pairs, 60kW 8 pairs.

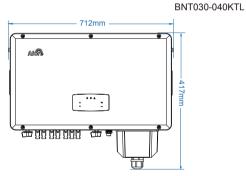




### 3.1.2 Product Overview

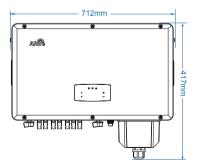








BNT050KTL





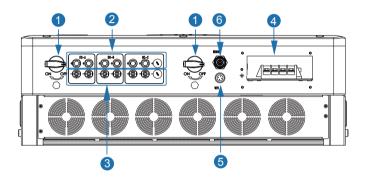




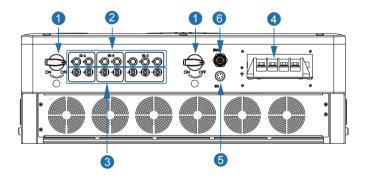


**Inverter Terminals** 

BNT030-040KTL



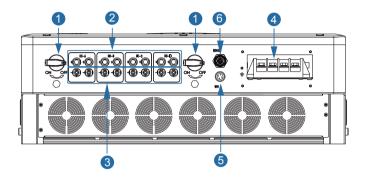
BNT050KTL







#### BNT060KTL



No.	Items
1	DC Switch
2	DC Connectors (+) For PV Strings
3	DC Connectors ( - ) For PV Strings
4	AC Connector
5	Monitor Module Port
6	Zero-Injection Port (Optional)





### **3.1.3 Mounting Location**

The inverters are designed for indoor and outdoor installation (IP65), to increase the safety, performance and lifespan of the inverter, please select the mounting location carefully based on the following rules:

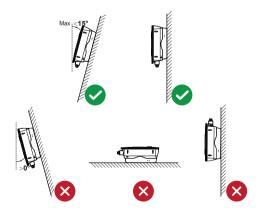
The inverter should be installed on a solid surface, far from flammable or corrosion materials, where is suitable for inverter's weight and dimensions.
The ambient temperature should be within -25 °C ~ 60 °C (between -13 °F and

• The ambient temperature should be within -25 C  $\sim$  60 C (between -13 °F and 140°F).

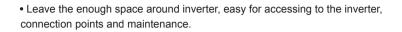
• The installation of inverter should be protected under shelter. Do not expose the inverter to direct sunlight, water, rain, snow, spray lightning, etc.



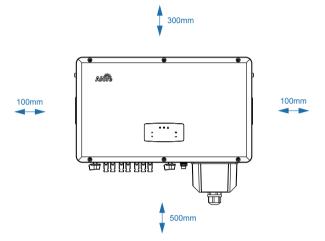
• The inverter should be installed vertically on the wall, or lean back on plane with a limited tilted angle. Please refer to below picture.



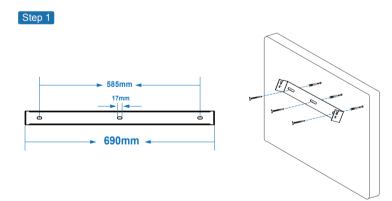




Installation 10



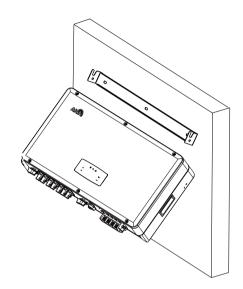
# 3.2 Mounting



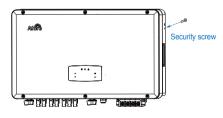


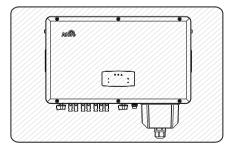


Step 2



Step 3









# 4. Electrical Connection

# 4.1 PV Connection

30-40kW three phase inverters have 3 MPPT channels, each channel includes two PV string input;

50kW three phase inverters have 3 MPPT channels, channel A and B includes 2 PV string input, and channel C includes 3 PV string inputs;

60kW three phase inverters have 4 MPPT channels, each channel includes two PV string inputs;

For the best results, make sure that each MPPT channel is correctly connected with PV string. Otherwise, the inverter will activate voltage or current protection automatically.

Please make sure below requirements are followed:

• The open-circuit voltage and short-circuit current of PV string should not exceed the reasonable range of the inverters.

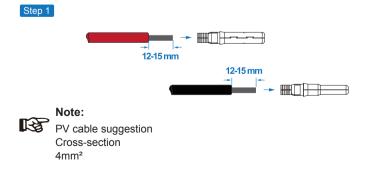
- The isolation resistance between PV string and ground must exceed 10 k $\Omega$ .
- The polarity of PV strings are correct.
- Use the DC plugs in the accessory.
- The lightning protector should be equipped between PV string and inverter.
- Disconnect all of the PV (DC) switch during wiring.



#### Warning:

The fatal high voltage may on the DC side, please comply with electric safety when connecting.

Please make sure the correct polarity of the cable connected with inverter, otherwise inverter could be damaged.







Positive Crimp Contact HH 4 ŧ Negative Crimp Contact

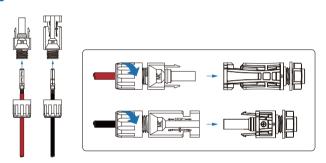


Step 2

Note:

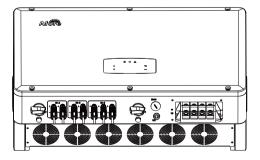
Please use PV connector crimper to pinch the point of the arrow.





Note:

You'll hear click sound when the connector assembly is correct.

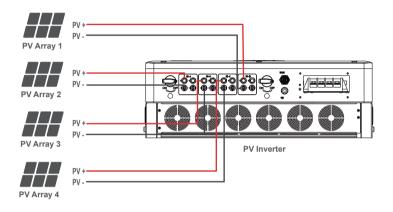




Note: PV string suggestion:

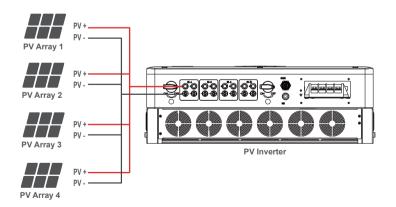
#### ✓ Correct Installation:

Channel A, B, C and D connected with PV strings separately



S Wrong Installation:

Do not connect more than two PV strings into one channel



15 Electrical Connection



# 4.2 Grid Connection

The external AC switch should be installed between inverter and grid to isolate from grid. Please make sure below requirements are followed before connecting AC cable to the inverter.

- The AC (grid) voltage should not exceed the reasonable range of the inverters.
- The phase-line from AC distribution box are correctly connected.
- · Use the AC plugs in the accessory.
- The surge protector should be equipped between grid and inverter.
- Disconnect the AC (grid) switch during wiring.



#### Warning:

The fatal high voltage may on the AC side, please comply with electric safety when connecting. Please make sure the right line of AC grid connected with inverter, otherwise inverter could be damaged.

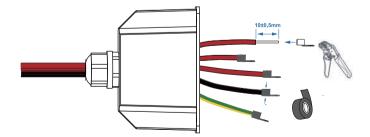
Step 1

Cable suggestion:

30-40kW Cross-section (Copper) 4-6mm<sup>2</sup> / 10AWG 50kW Cross-section (Copper) 6-10mm<sup>2</sup> / 8AWG 60kW Cross-section (Copper )10-16mm<sup>2</sup> / 6AWG

Earth cable PE suggestion: Cross-section (Copper) 4-6mm<sup>2</sup> / 10AWG

After the terminals are crimpped, wrap the joint position with insulation tape.



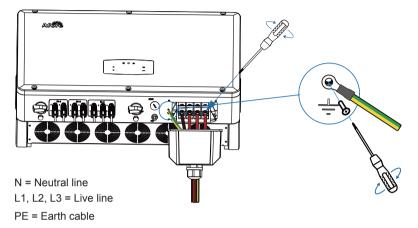


Note:

The wiring terminals should be wrapped with insulation tape, otherwise it will cause a short circuit and damage the inverter.



#### Step 2



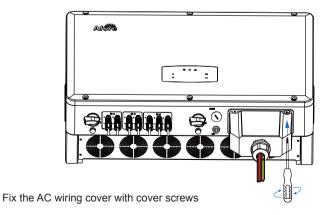
Unscrew the row of screws, insert the wire harness into the N, L1, L2, L3 caps one by one, and tighten the screws.



### Note:

The user must connect a protective earth (PE) terminal to prevent electric shock. And make sure this PE terminal is properly grounded.

#### Step 3





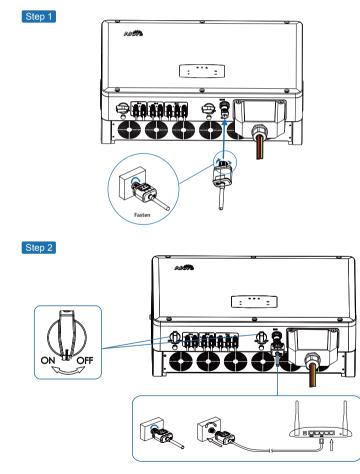


### **4.4 Communication Connection**

The monitoring module could transmit the data to the cloud server, and display the data on the PC, tablet and smart-phone.

#### Install the WIFI / Ethernet / GPRS / RS485 Communication

WIFI / Ethernet / GPRS / RS485 communication is applicable to the inverter. Please refer to "Communication Configuration Instruction" for detailed instruction.



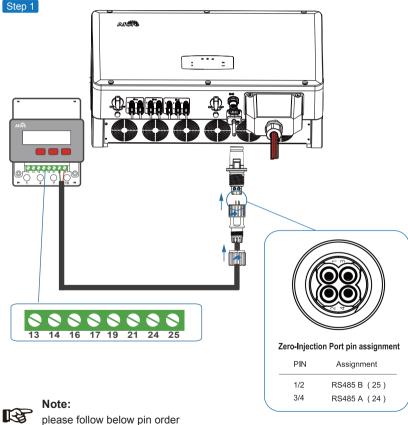
Turn on the DC switch and AC circuit breaker, and wait until the LED indicator on the monitoring module flashes, indicating that the monitoring module is successfully connected.

Electrical Connection 18



# 4.5 Zero-injection Smart Meter (Optional)

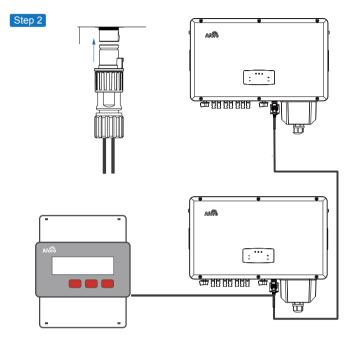
Smart meter is an intelligent control equipment which is used for on-grid inverters. Its main function is to measure the forward and reverse power on the grid-connected side, and transmit data to the inverter through RS485 communication to ensure that the power of the inverter is less than or equal to the user's home load, and no current flows into the grid.



RS485B (Pin 1/2) to three-phase meter (Pin 25) RS485A (Pin 3/4) to three-phase meter (Pin 24)



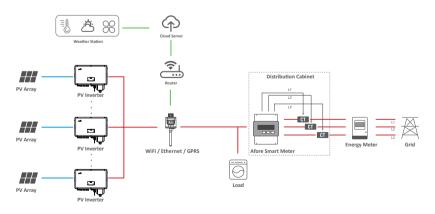






#### Note:

When multiple inverters are connected in parallel, the total output power could not exceed the reasonable range of the smart meter.





Note:

The Inverter could be connected in parallel with Smart Meter,

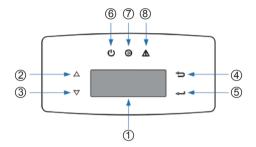
make sure the total load power not exceed Smart Mater's limitation.





# 5.Operation

# **5.1 Control Panel**



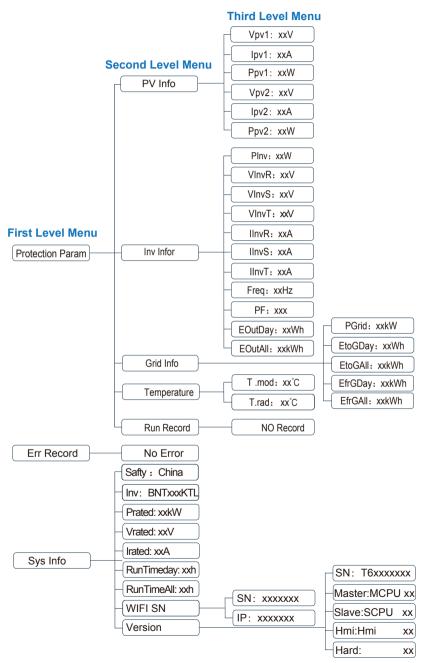
No.	Items	No.	Items
1	LCD Display	5	ENT Touch Button
2	UP Touch Button	6	POWER LED Indicator
3	DOWN Touch Button	7	GRID LED Indicator
4	ESC Touch Button	8	FAULT LED Indicator

Sign	Power	Color	Explanation
POWER	ON	Green	The inverter is stand-by
	OFF		The inverter is power off
GRID	ON	Green	The inverter is feeding power
	OFF		The inverter is not feeding power
	ON	Red	Fault occurred
FAULT	OFF		No fault



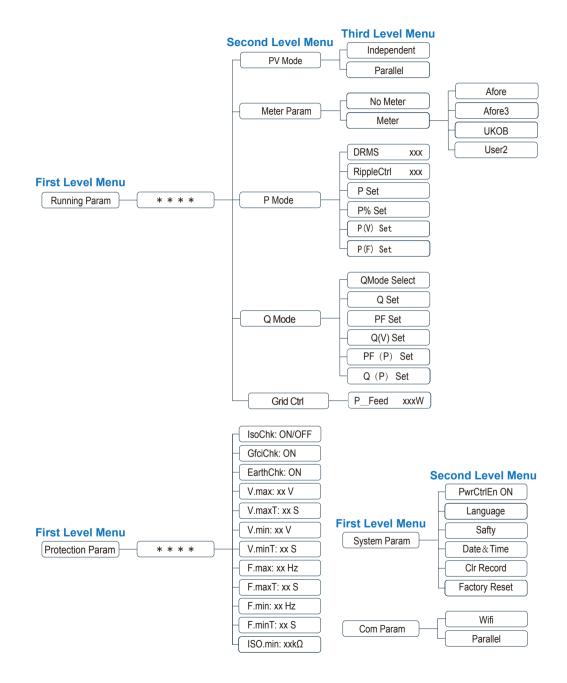


### 5.2 Menu Structure











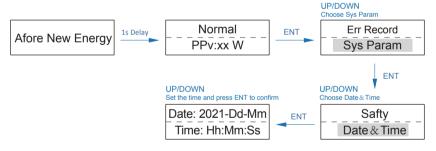


#### Explanation of LCD Display Content

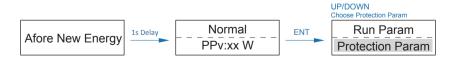
Nouns	Explanation
Sys Info	Check the inverter's real-time operating information
Error Record	Check the inverter's fault records with date and time
System Param	Set the inverter's safty code / lanuage / time & date, restore to factory settings
Version	Check the inverter's SN and firmware version
Protection Param	Set the inverter's protection parameters
Running Param	Set the inverter's operating mode like parellel, active / reactive power control

# 5.3 Setting

### 5.3.1 Startup

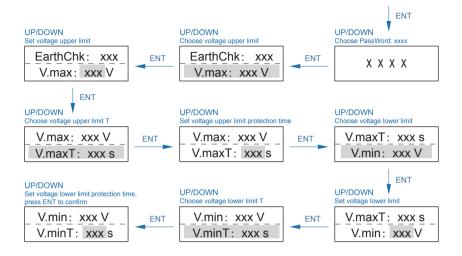


### 5.3.2 Voltage Range

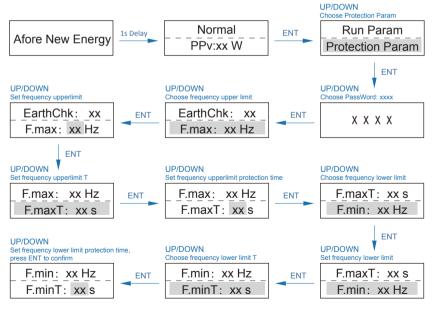






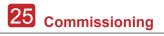


### 5.3.3 Frequency Range





Note: The parameters setting only works after the inverter is restarted.





# 6. Commissioning

Before starting up commissioning at site, please make sure below procedures and requirements are fully meet.

• Mounting location is meet the requirements.

 All of the electrical wiring is firmly connected, including PV wiring, Grid wiring and Earth wiring.

• The inverter setting has been finished accordingly to local standards or regulations.

#### **Commissioning Procedures**

- Turn on the AC switch between inverter output and the public grid;
- Turn on the DC switch on the inverter;
- Turn on the PV switch of the system.

# 7. Start-up & Shut Down

# 7.1 Shut down

- Turn off the DC switch on the inverter.
- Turn off the DC switch between PV panels and the inverter (if any).
- · Close the AC switch between the inverter and the public grid.



### S Note:

The inverter will be operable after minimum 5 minutes.

# 7.2 Restart

- Shut down the inverter according to Chapter 7.1.
- Start-up the inverter according to Chapter 6.



# 8. Maintenance&Trouble Shooting

# 8.1 Maintenance

Periodically maintenance are necessary, please follow steps as below. PV connection: twice a year AC connection : twice a year Earth connection: twice a year Heat sink: clean with dry towel once a year.

# 8.2 Trouble Shooting

Fault messages will be displayed when fault occurs, please according to trouble- shooting table find related solutions.





### **Trouble-Shooting List**

Type of Fault	Code	Name	Description	Recommend Solution	
	A01	PvConnectFault	The actual PV connection type (independent, parallel) different from setup.	Set PV connection type according to the actual PV connection type.	
	A02	IsoFault	ISO check among PV panels/ the wires to the ground is abnormal.	<ul> <li>Check whether the PV modules and its wiring are immersed in water and whether the insulation is damaged, and then make corrections.</li> <li>If the fault occurs continuously and frequently, contact the local distributors for help.</li> </ul>	
PV Fault	A03	PvAfciFault	PV current arcing PV current arcing • Check whether the PV cable wiring terminals are broke connection abnormal, and correct • If the fault occurs continuous frequently, contact the local distr for help.		
	A04	Pvs1OverVoltFault	PV Voltage over, beyond	<ul> <li>Reconfiguration of PV strings, reduce the PV number of a PV string to reducing inverter PV input voltage.</li> </ul>	
	A05	PVs2OverVoltFault	the reasonable range.	Contact local distributors for suggestion.	
	A16	PVs1ReverseFault	PV(+) and PV(-) reversed connection reversed or not		
	A17	PVs1ReverseFault	Connection	If reversed, make correction.	
	A33	Pv1AbnormalFault	Compared with previous voltage and other PV voltage, this PV voltage voltages, this PV voltage voltages, this PV voltage volta		
	A34	Pv2AbnormalFault	suddenly becomes higher or lower.	broken or loose connection, then repair it.	
	E01	Pv1HwOverCurrFault	PV current over, triggered	Power off, then restart     If fault still occurs continuously and     forward, place and	
DC Fault	E02	Pvs2HwOverCurrFault	the hardware protection circuit	frequently, please ask help for local distributors.	
	E13	PVs1SwOverCurrFault	PV current over, triggered	Power off, then restart     If fault still occurs continuously and     frequently, please ask help for local	
	E14	PVs2SwOverCurrFault	the software protection circuit	distributors.	





Type of Fault	Code	Name	Description	Recommend Solution	
	E33	Boost1SelfCheckFault	PV boost circuit abnormal when self checking	<ul> <li>Power off, then restart.</li> <li>If fault still occurs continuously and frequently, please ask help for local</li> </ul>	
E34		Boost2SelfCheckFault	when self checking	distributors.	
	E45	BusHwOverVoltFault			
	E46	BusHwOverHalfVoltFault	Bus voltage over		
DC Fault	E47	BusSwOverVoltFault		<ul><li>Power off, then restart.</li><li>If fault still occurs continuously and</li></ul>	
	E48	BusSwOverHalfVoltFault		frequently, please ask help for local distributors.	
	E49	BusSwUnderVoltFault	Bus voltage under as running		
	E50	BusUnbalancedFault	DC Bus voltage unbalanced		
	F01	HwOverFault	Hardware detected that current over / BUS voltage over		
	F02	InvHwOverCurrFault	Hardware detected that inverter current over		
	F03	InvROverCurrFault	R phase /Split phase L1 current over	Power off, then restart.	
	F04	InvSOverCurrFault	S phase /Split phase L2 current over	<ul> <li>If fault still occurs continuously and frequently, please ask help for local distributors.</li> </ul>	
	F05	InvTOverCurrFault	T phase current over		
	F06	GridUnbalanCurrFault	3 phase current effective value has big difference		
AC Fault	F07	DcInjOverCurrFault	DC injection current over		
	F08	AcOverLeakCurrFault	Ac side leakage current over	Check if PV panels has good ground insulation and ground wires are connected well ground is well, then repair it.     Power off, then restart.     If fault still occurs continuously and frequently, please ask help for local distributors.	
	F09 PLLFault	PLLFault	The phase-locked loop is operating abnormally, and it does not stably track the grid voltage phase.	<ul> <li>Power off, then restart.</li> <li>If fault still occurs continuously and</li> </ul>	
F	F10	GridRelay1Fault	It is detected that the relay group 1 cannot be opened or closed normally.	frequently, please ask help for local distributors.	





Type of Fault	Code	Name	Description	Recommend Solution
	G01	PVs1ReverseFault		
	G02	PVs2CurAdChanFault		
	G16	RInvCurAdChanFault		
	G17	SInvCurAdChanFault		
	G18	TInvCurAdChanFault		
	G19	RInvDciAdChanFault		Power off, then restart.     If fourth still accurate continuously, and
	G20	SInvDciAdChanFault	PV current sampling hardware abnormal	<ul> <li>If fault still occurs continuously and frequently, please ask help for local distributors.</li> </ul>
	G21	TInvDciAdChanFault		distributors.
	G22	LeakCurAdChanFault		
	G23	VoltRef(1.65V)AdChanFault		
	G30	UpsRDcvAdChanFault	-	
	G31	UpsSDcvAdChanFault		
System Fault	G32	UpsTDcvAdChanFault		
	G37	TempAdChanFault	All temperature sensors abnormal	
	G38	VoltAdConflictFault	The sample value of PV, battery and BUS voltage inconsistent with the actual value	<ul> <li>Power off, then restart.</li> <li>If fault still occurs continuously and</li> </ul>
	G39	CPUAdConflictFault	The sample value between master CPU and slaver CPU inconsistent	frequently, please ask help for local distributors.
	G40	PowerCalcConflictFault	The sum of the PV power, battery and inverter output is too different from zero.	
	G41	EnvirOverTemp1Fault	Installation environment	
	G42	EnvirLowTemp1Fault	temperature over or low	Improve or change the installation
	G43	CoolingOverTemp2Fault	Cooling temperature over	environment to adjust the inverter installation environment temperature to
	G44	CoolingLowTemp2Fault	orlow	normal range. • Power off, then restart.
	G45	OverTemp3Fault	Temperature3 over or low	<ul> <li>If fault still occurs continuously and frequently, please ask help for local distributors.</li> </ul>
	G46	LowTemp3Fault		นเรแบบนับาร.
	G46	DSPOverTempFault	CPU temperature over	



Type of Fault	Code	Name	Description	Recommend Solution	
System Fault	G48	ModelConflictFault	Version conflict with inverter	<ul> <li>Power off, then restart.</li> <li>If fault still occurs continuously and frequently, please contact local distributors for software upgrade, version setting details.</li> </ul>	
	101	InterFan1Warning		Check if there is objects which blocking	
	102	ExterFanWarning	Fan abnormal	the fan rotation and remove it. • If those faults occurs continuously and frequently, please ask help for local	
	103	Fan3Warning		distributors.	
	104	EnvirTemp1AdChanWarning		The warning does not affect the normal operation of the inverter.	
	105	CoolingTemp2AdChanWarning	Some temperature sensors abnormal	<ul><li>Power off, then restart.</li><li>If fault still occurs continuously and</li></ul>	
	I01       InterFan1War         I02       ExterFanWar         I03       Fan3Warning         I04       EnvirTemp1AdCl         I05       CoolingTemp2AdC         I06       Temp3AdChar         I07       ExtFlashCom         I08       EepromComVar         I09       SlaveComVar         I10       HmiComVar         I11       FreqCalcConfii         I12       UnsetModel	Temp3AdChanWarning		frequently, please ask help for local distributors.	
Inner Warnning	107	ExtFlashComWarning	Communication between the master CPU and the Flash is abnormal.		
	108	EepromComWarning	Communication between the master CPU and the Eeprom is abnormal.	Power off, then restart.	
	109	SlaveComWarning	Communication between slaver CPU and master CPU is abnormal	<ul> <li>If fault still occurs continuously and frequently, please ask help for local distributors.</li> </ul>	
	110	HmiComWarning	Communication between master CPU and HMI is abnormal	_	
	111	FreqCalcConflictWarning	Frequency value abnormal		
	112	UnsetModel	Running model is not initial	Contact with local distributor.	
Outside	J01	MeterComWarning	Communication between inverter and meter is abnormal.	<ul> <li>Check the meter model, and whether meter wiring and terminals are connected correctly, damaged or loose, if happens, make corrections.</li> <li>Power off, then restart.</li> <li>If fault still occurs continuously and frequently, please ask help for local distributors.</li> </ul>	
Warnning	J02	MeterConnectWarning	Meter/CT wiring fault, or installation position fault.	<ul> <li>Check whether the meter or CT wiring, installation position, and installation direction are wrong, and make corrections.</li> <li>Power off, then restart.</li> <li>If fault still occurs continuously and frequently, please ask help for local distributors.</li> </ul>	





Type of Fault	Code	Name	Description	<b>Recommend Solution</b>	
Outside Warnning	J04	GndAbnormalWarning	Poor grounding or no grounding wire has been detected.	<ul> <li>Check whether the ground wire of the inverter is properly connected and whether the ground impedance is over, and make corrections.</li> <li>Power off, then restart.</li> <li>If fault still occurs continuously and frequently, please ask help for local distributors.</li> </ul>	
wanning	J05	ParallelComWarning	Communication between master inverter and slaver ones abnormal in parallel mode.	<ul> <li>Check whether the parallel communication line is damaged, the terminal is loose, the wiring hole position is correct, and make corrections.</li> <li>Power off, then restart.</li> <li>If fault still occurs continuously and frequently, please ask help for local distributors.</li> </ul>	



# 9. Specifications

PV Input Data	BNT030KTL	BNT036KTL	BNT040KTL	BNT050KTL	BNT060KTL
Max. DC Power ( W )	45000	54000	60000	75000	90000
Max. DC Voltage (V)			1100		
MPPT Voltage Range (V)			200-1000		
MPPT Full Power Voltage Range (V)			500 - 850		
Rated Input Voltage ( V )			620		
Start-up Voltage (V)			200		
Max. Input Current ( A )		38 x 3		40 x 3	38 x 4
Max. Short Current ( A )		48x3		48x3	48 x 4
No. of MPP Tracker / No. of PV String		3/6		3/7	4/8
Input Connector Type			MC4		
AC Output Data	BNT030KTL	BNT036KTL	BNT040KTL	BNT050KTL	BNT060KTL
Max. Output Power ( W )	33000	39600	44000	55000	66000
Nominal Output Power ( W )	30000	36000	40000	50000	60000
Max. Output Current ( A )	48	60	65	80	96
Nominal Output Voltage (V)			3P+N+PE /3P+PE 230/400		
Grid Voltage Range		260Vac-51	9Vac (according to local	standard)	
Nominal Output Frequency (Hz)			50/60		
Grid Frequency Range			5-65Hz (according to loca		
Output Power Factor		1 default (adju	ustable from 0.8 leading	to 0.8 lagging)	
Output Current THD			<3%		
Efficiency	BNT030KTL	BNT036KTL	BNT040KTL	BNT050KTL	BNT060KTL
Max. Efficiency	98.50%	98.65%	98.65%	98.80%	99.00%
Euro Efficiency	98.10%	98.20%	98.25%	98.45%	98.50%
Protection	BNT030KTL	BNT036KTL	BNT040KTL	BNT050KTL	BNT060KTL
PV Reverse Polarity Protection			YES		
PV Insulation Resistance Detection			YES		
AC Short Circuit Protection			YES		
AC Over Current Protection			YES		
AC Over Voltage Protection			YES		
Anti-Islanding Protection			YES		
Residual Current Detection			YES		
Over Temperature Protection			YES		
Integrated DC switch			YES		
Surge Protection					
Smart IV Curve Scaning			Integrated (Type II)		
°			YES		
Quick Arc Fault Circuit Interruption			Optional		
General Data	BNT030KTL	BNT036KTL	BNT040KTL	BNT050KTL	BNT060KTL
Dimensions (H x W x D, mm)			712 x 427 x 232		
Weight ( kg )	4	2	43	45	51
Protection Degree			IP 65		
Enclosure Material			Aluminum		
Ambient Temperature Range (°C)			-25 to 60		
Humidity Range			0-100%		
Topology			Transformerless		
Communication Interface		RS485 / Wi	Fi / Wire Ethernet / GPRS	(optional)	
Cooling Concept	Intelligent Fan Cooling				
Noise Emission ( db )		<51		<	55
Night Power Consumption ( W )			<1		
Max. Operation Altitude ( m )			≤4000		
Certifications and Standards	BNT030KTL	BNT036KTL	BNT040KTL	BNT050KTL	BNT060KTI
EMC Standard			-3, EN61000-3-2, EN6100		
Safety Standard	EN/IEC 6100		C 60068, UL1741, EN621		LINO1000-5-12
			22, EN50549, VDE4105, \		
Grid-connection			5150, AS4777.2, NB/T320		7



# **RCD** Selections for Afore inverters

**Residual Current Monitoring Device (RCMD)** 

All Afore inverters integrated an all-current sensitive residual-current monitoring device (RCMD), the RCMD monitors AC and DC residual currents. The inverters integrated with RCMD are certificated by testing according to VDE 0126-1-1 and IEC/EN 62109-2, for all inverters, sudden changes in residual current≥30mA will cause inverter disconnect from grid, for inverter ≤30kVA slow rising residual current≥30mA will cause inverter disconnect from grid, and for inverters > 30kVA the maximum 10mA per kVA of rated continuous output power is the limit value.

#### **External RCD device**

An external RCD is required in some countries, Afore suggest to use a Type A RCD and have an operating current of 300mA for inverter power rating up to 20kW. For inverter power rating above 20kW, suggest to use RCD above 300mA, must bigger than 10mA/kVA of continuous output power.

Note:

For Multiple inverters, one RCD for each inverter is required. An RCD of 30mA may easy trip due to capacitive leakage currents occurring during operation

